

AXIOM BI/TRI

OP-BT

Parts Manual

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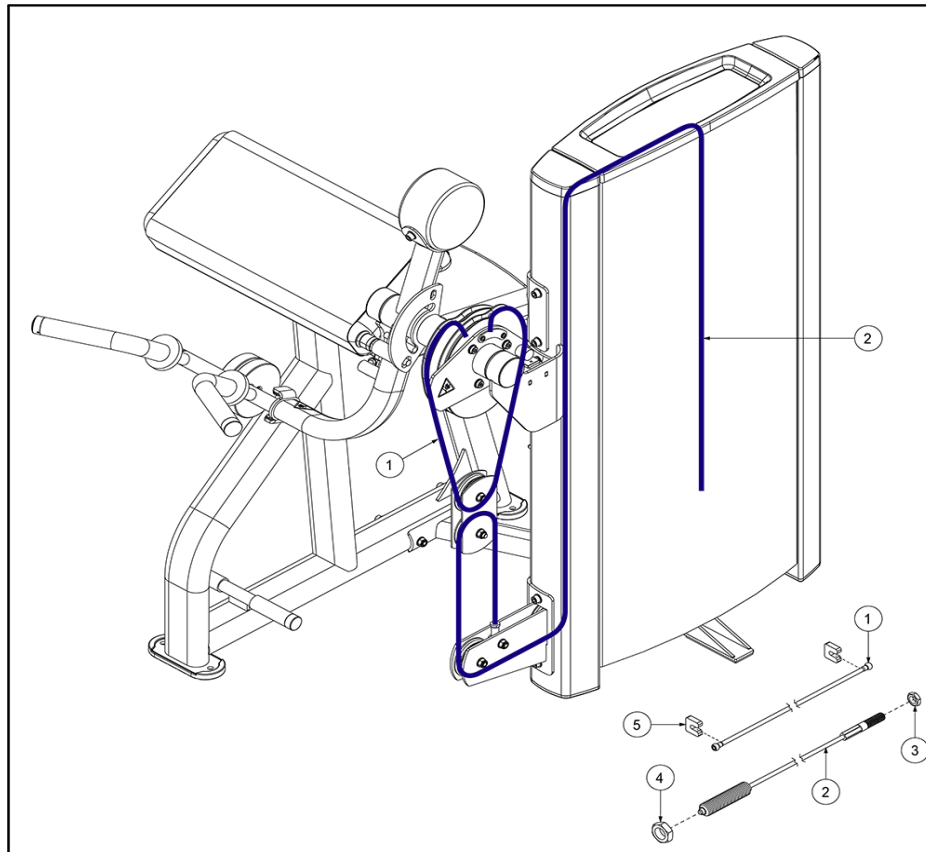


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

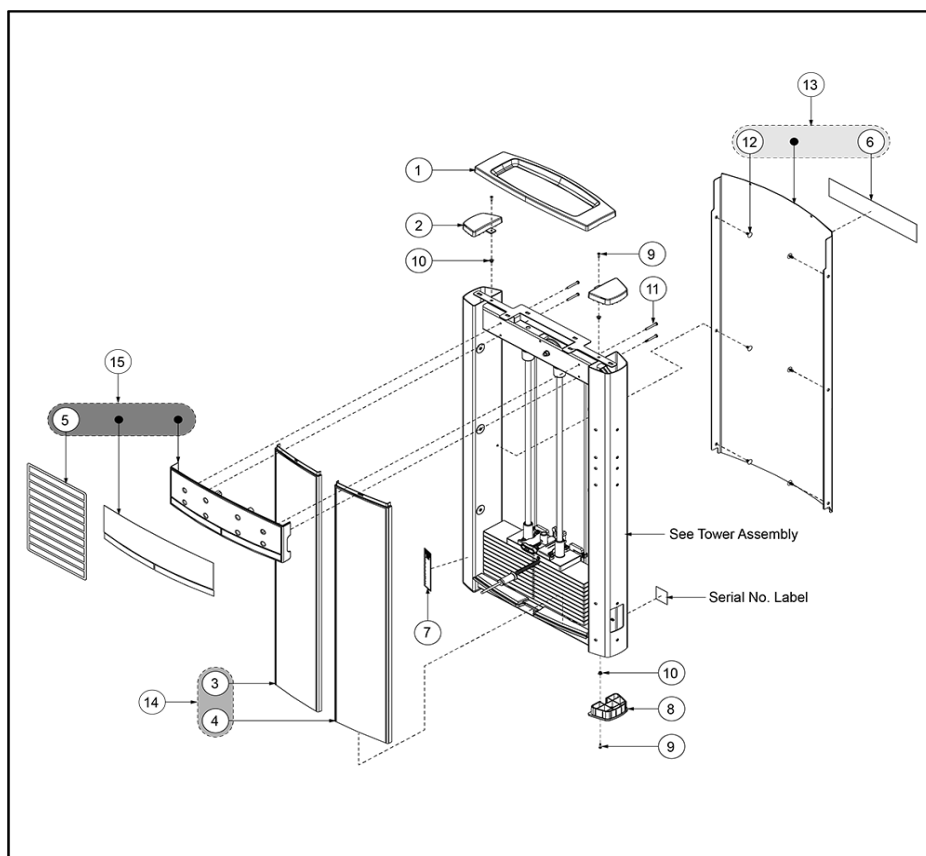
OP-BT Cable Assembly



Ref #	Part Number	Qty	Description
1	1015371-0001	1	ASSEMBLY: CABLE, T2, 3/16" OD, OP-BT
2	1012382-0009	1	CABLE ASSY: OP-BT, TOWER
3	3236901	1	NUT, HEX JAM M10 X 1.5 SS
4	3236902	1	NUT, HEX JAM M16 X 2 SS
5	1015170-0001	2	PLATE, CABLE RETAINER, OP-FLY

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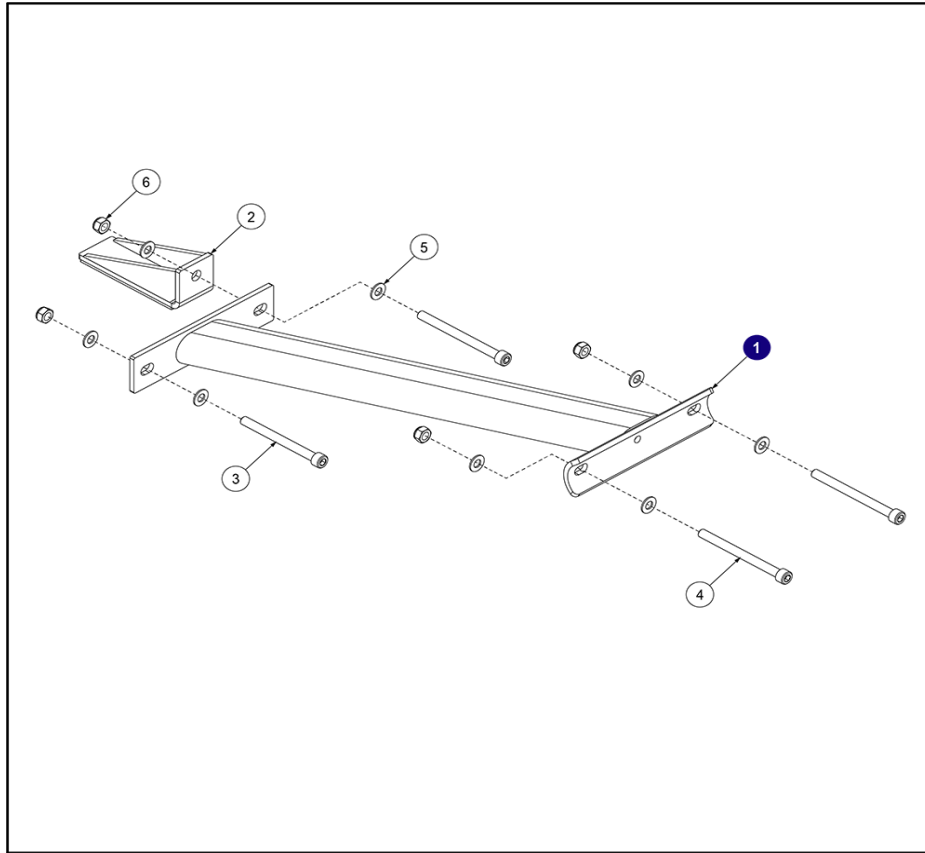
OP-BT Cap and Shroud Assembly



Ref #	Part Number	Qty	Description
1	1012165-0001	1	CAP: TOP, TWR, OP
2	1011749-0001	1	CAP: TRAP TUBE
3	1011830-0001	1	SHROUD: FRONT, TWR, OP, LH, SHORT
4	1011830-0002	1	SHROUD: FRONT, TWR, OP, RH, SHORT
5	1013544-0004	1	DECAL: SHEET, MULTI-LINGUAL, OP-BT
6	1008491-0001	1	LABEL, LIFE FITNESS, 16IN
7	8630801	1	LABEL, ASTM, SELECT VERT-SHEET
8	9412701	2	ASSY, TRAP TUBE, CAP -BTM
9	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
10	0017-00042-1147	4	GROMMET: SCREW, 8 OR 10
11	1012381-0006	4	SCREW: M6-1, HCS, 55MM
12	1006620-0001	8	RETAINER: PANEL, 9/32 X 1/2 NYL
13	1014559-0001	1	KIT: SHROUD, REAR, OP, STD
14	1012950-0001	1	KIT: SHROUD, FRONT, OP, SHORT
15	1014549-0004	1	KIT: CAP, FRONT, OP-BT

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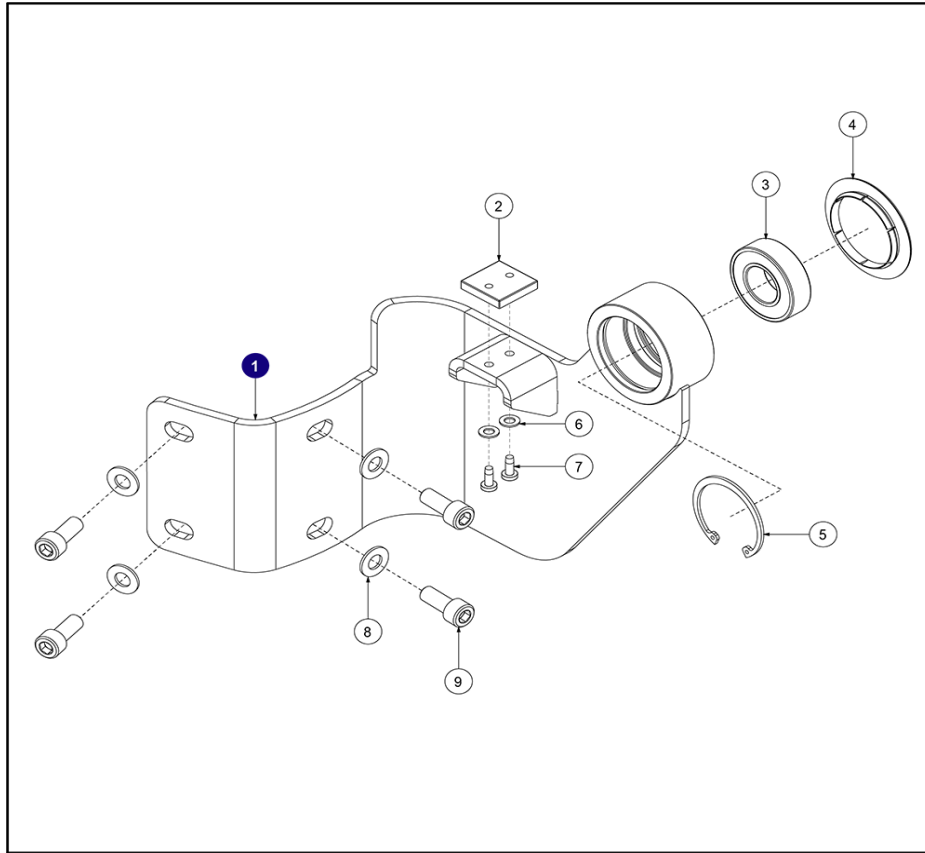
OP-BT Cross Brace



Ref #	Part Number	Qty	Description
1	1015089-0099	1	WELDMENT: BRACE, CROSS, OP-BT - Custom
2	1013519-0099	1	ASSEMBLY: OP, STABILITY BRKT, Custom
3	3251719	3	M10 X 1.5 X 120 HXS SOC CS ST ZN
4	3251718	1	M10 X 1.5 X 110 HXS SOC CS ST ZN
5	3102514	8	WASHER, FLAT 3/8 IN SAE ST ZN
6	3242002	4	NUT, M10 X 1.5 HEX NYLOCK

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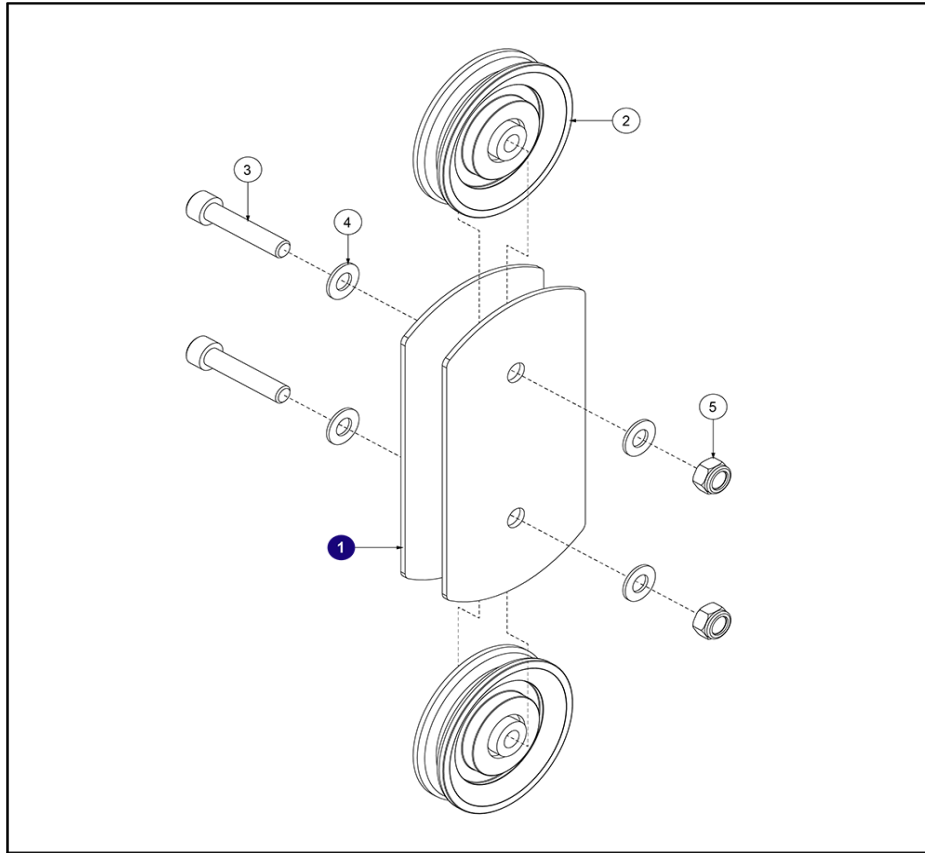
OP-BT End Support Assembly



Ref #	Part Number	Qty	Description
1	1015193-0099	1	WELDMENT: SUPPORT, END, OP-BT - Custom
2	1016027-0001	1	BUMPER: STOP, 6MM THK
3	3235601	1	BEARING, 6205 BALL
4	1016334-0001	1	RING: RETAINING, INTERNAL, 55MM GROOVE
5	7308702	1	CAP, BEARING HOUSING
6	3264101	2	WASHER, M6
7	3270602	2	SCREW, #10-32 X .50 TRX PAN ST BZ
8	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
9	LEA3251702	4	SCREW; M10 X1.5 25MM

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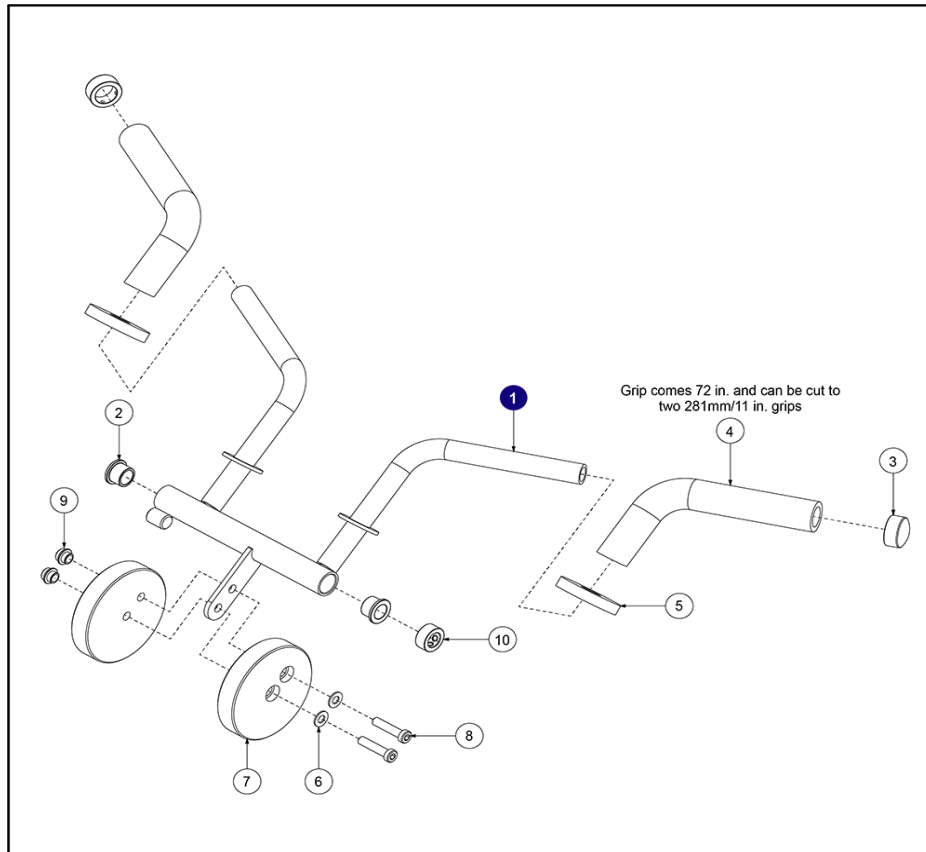
OP-BT Floating Pulley Assembly



Ref #	Part Number	Qty	Description
1	1014753-0099	2	PLATE: FLOATING PULLEY, Custom
2	3245702	2	PULLEY, 3.5IN OD, 10MM ID
3	3251707	2	M10 X 1.5 X 50 HXS SOC CS ST ZN
4	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
5	3242002	2	NUT, M10 X 1.5 HEX NYLOCK

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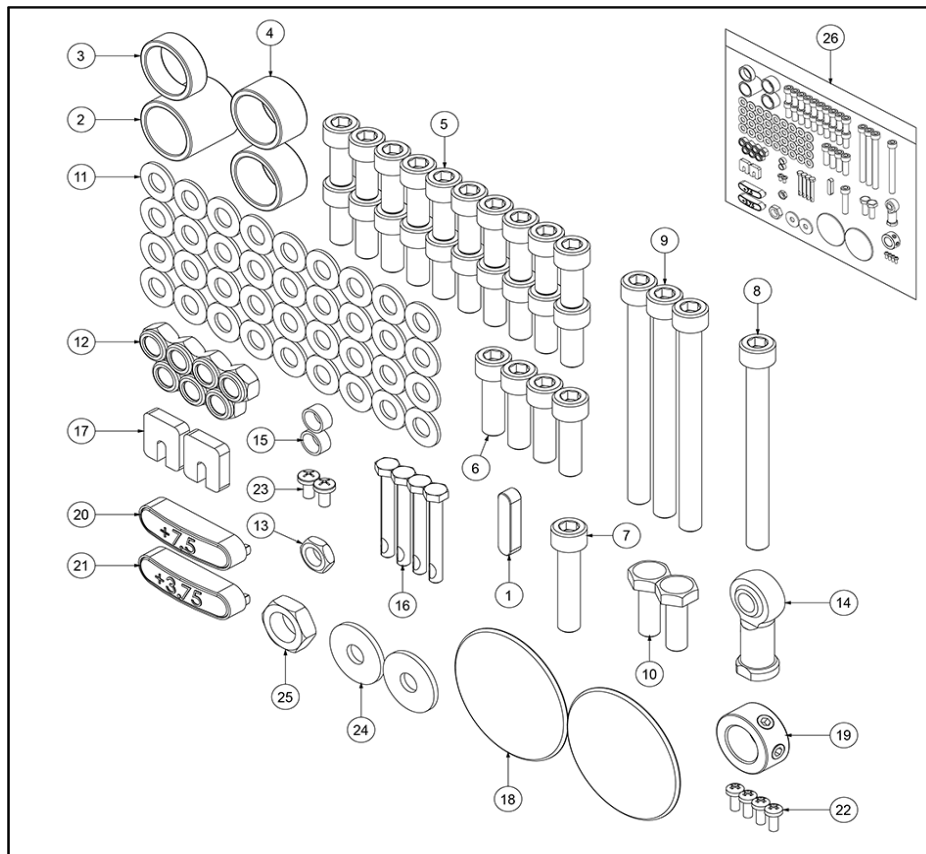
OP-BT Handle Assembly



Ref #	Part Number	Qty	Description
1	1015291-0099	1	WELDMENT: HANDLE, OP-BT , Custom
2	3266602	2	BEARING, FLANGE, 19MM ID
3	7662902	2	CAP, GRIP 1.50 OD, 10-0133-026, BNR
4	3235807	1	GRIP, 1.50 OD X .25 WALL OPEN END
5	7388102	2	BUMPER, HANDLE -BLK
6	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
7	1015315-0001	2	WEIGHT: COUNTER, HANDLE
8	3236206	2	M10 X 1.5 X 45 SHCS, LOW HEAD
9	7335401	2	NUT, M10 X 1.5 SOCKET HEAD
10	3103301	1	SHAFT COLLAR, 3/4" ID ZINC

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OP-BT Hardware Pack

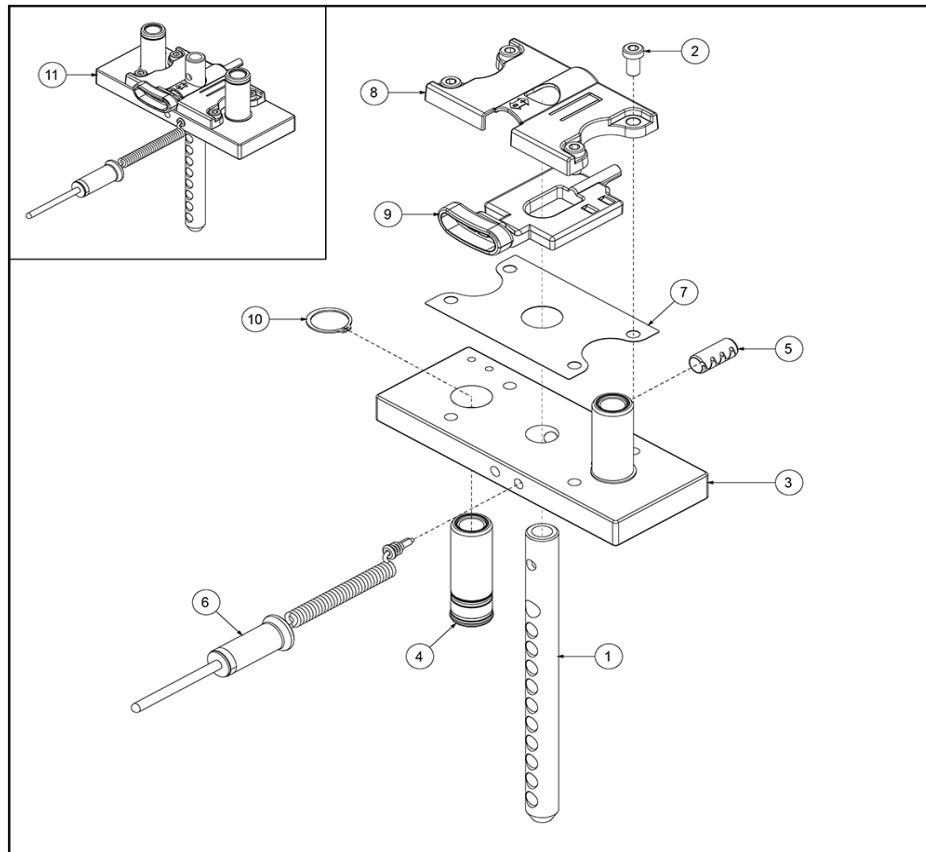


Ref #	Part Number	Qty	Description
1	1015141-0001	1	KEY: SHAFT, FLAT OVAL, 7MM X 8MM
2	7330018	1	SPACER, INTERNAL X 1.195
3	7330001	1	SPACER, INTERNAL X .403
4	7330002	2	SPACER, INTERNAL X .653
5	LEA3251702	20	SCREW; M10 X1.5 25MM
6	3251704	4	M10 X 1.5 X 35 HXS SOC CS ST ZN
7	3251707	1	M10 X 1.5 X 50 HXS SOC CS ST ZN
8	3251718	1	M10 X 1.5 X 110 HXS SOC CS ST ZN
9	3251719	3	M10 X 1.5 X 120 HXS SOC CS ST ZN
10	3270507	2	SCREW, M10 X 1.5 - 30MM, HEX HD
11	3102514	36	WASHER, FLAT 3/8 IN SAE ST ZN
12	3242002	7	NUT, M10 X 1.5 HEX NYLOCK
13	3236901	1	NUT, HEX JAM M10 X 1.5 SS
14	3237901	1	ROD END, METRIC FEMALE
15	7489402	2	BSHNG,.500 OD X .402 ID X .235
16	1012381-0006	4	SCREW: M6-1, HCS, 55MM
17	1015170-0001	2	PLATE, CABLE RETAINER, OP-FLY
18	7308702	2	CAP, BEARING HOUSING
19	3103301	1	SHAFT COLLAR, 3/4" ID ZINC
20	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
21	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG
22	3236503	4	M4 X 0.7 X 10MM PHL PAN MS ST ZN

Ref #	Part Number	Qty	Description
23	3239101	2	SCREW,M5 X .8 X 10 PHL PAN TT ST BZ
24	3236602	2	WASHER, 3/8 ID X 1.25 OD SS
25	3236902	1	NUT, HEX JAM M16 X 2 SS
26	1016750-0001	1	ASSEMBLY: HARDWARE, OP-BT

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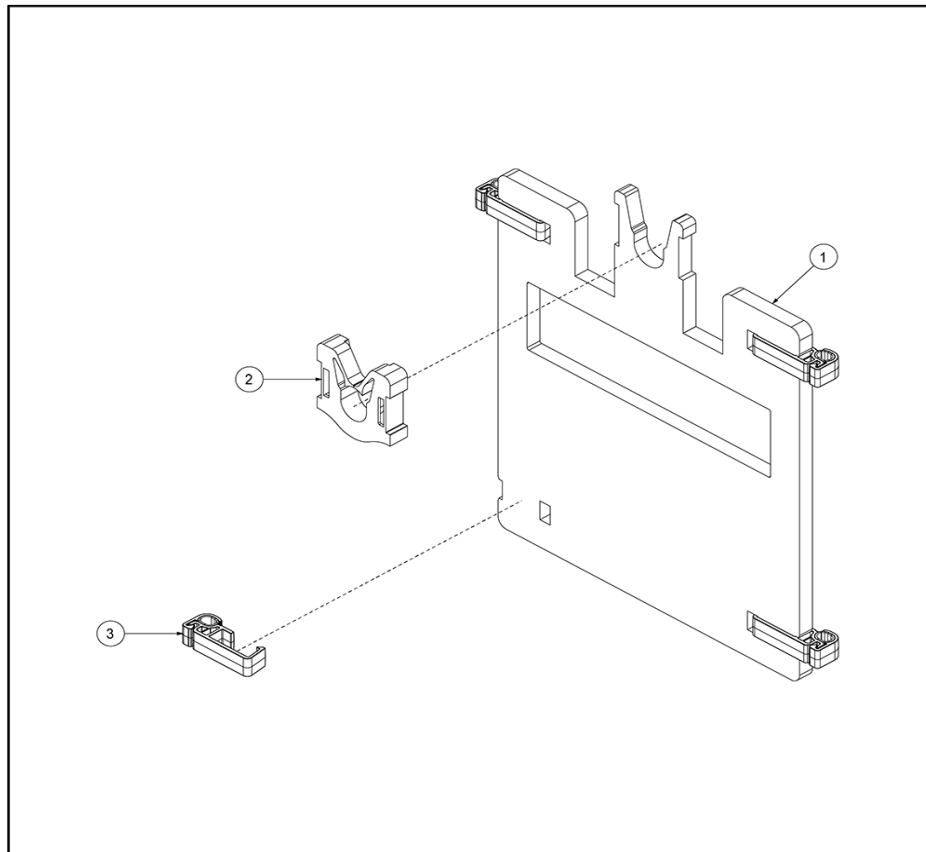
OP-BT Headplate Assembly - 10 Plate



Ref #	Part Number	Qty	Description
1	1011243-0002	1	SHAFT: SELECTOR, 10 PLATE
2	3236201	4	M10 X 1.5 X 20 SHCS, LOW HEAD
3	9427401	1	HEADPLATE, WT. STACK, 10LB
4	1011240-0001	2	BUSHING ASSY: HEADPLATE, LONG, 3/4"
5	3236001	1	BUSHING, SPRING PIN
6	1003679-0003	1	ASSY, WGT STK SEL PIN -YEL
7	1006707-0001	1	DIE CUT: 7.5LB INC WEIGHT, NYLON SHEET, 0.020"
8	1007806-0001	1	HSNG, 7.5LB INC WEIGHT
9	1008675-0001	1	HANDLE: 7.5LB INC WT, PLASTIC
10	1011242-0001	2	RETAINING RING: EXTERNAL, TYPE NA1, 1-1/4"
11	1012947-0002	1	ASSEMBLY: HEADPLATE, OP, 10

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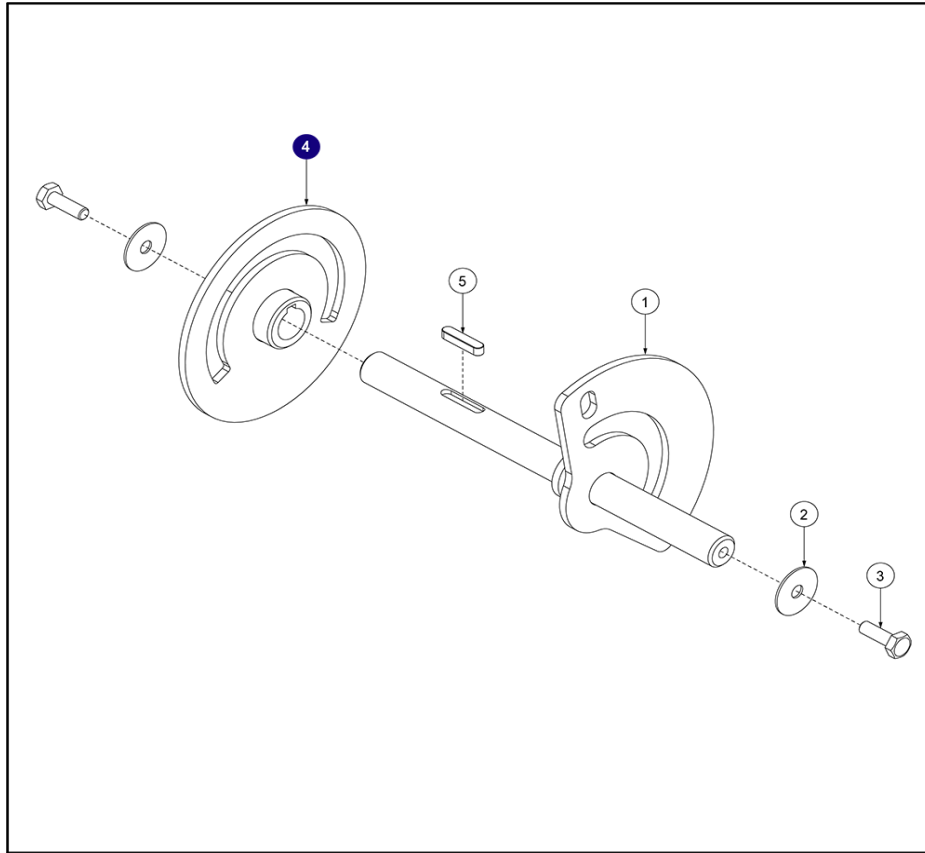
OP-BT Increment Weight Assembly - 10 Plate



Ref #	Part Number	Qty	Description
1	1012315-2028	1	PLATE: INCR. WEIGHT, 7.5LBS, 10 PLATE - CHR
2	1008566-0001	1	GUARD: INCREMENT WEIGHT, 0.375
3	1010805-0001	4	GUIDE ROD ASSY: INCR WT, 3/8", CHARCOAL GRAY

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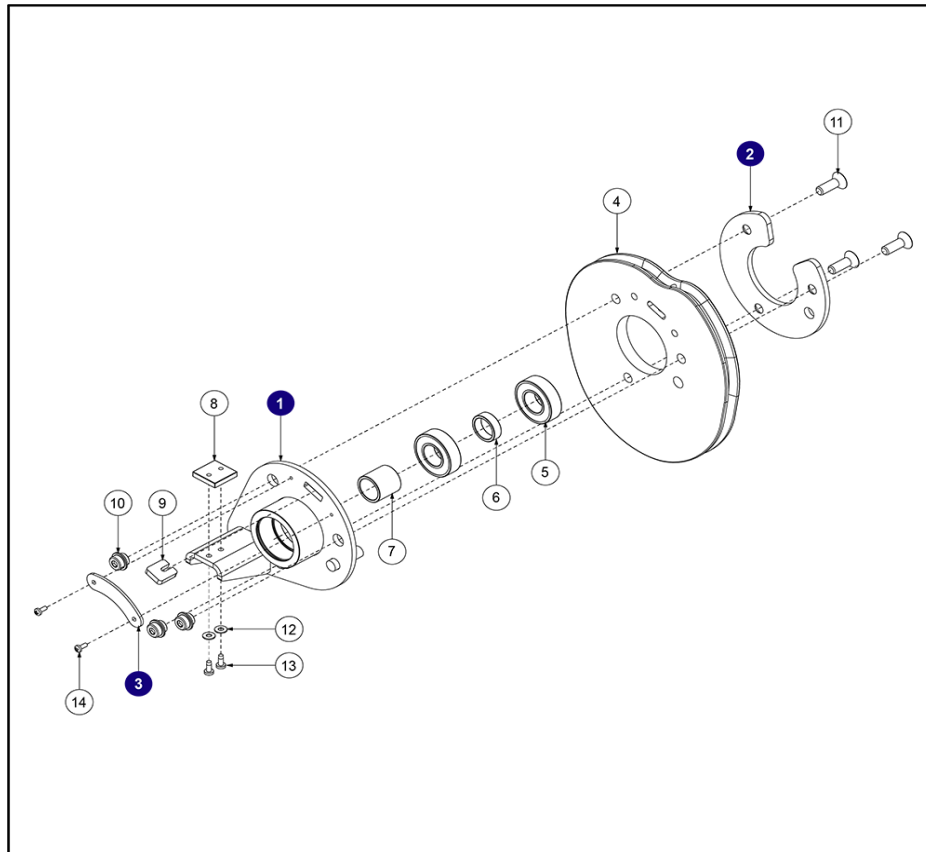
OP-BT Input Weldment



Ref #	Part Number	Qty	Description
1	1015111-0001	1	WELDMENT: INPUT, OP-BT
2	3236602	2	WASHER, 3/8 ID X 1.25 OD SS
3	3270507	2	SCREW, M10 X 1.5 - 30MM, HEX HD
4	1015102-0099	1	WELDMENT: COUPLER, OP-BT, Custom
5	1015141-0001	1	KEY: SHAFT, FLAT OVAL, 7MM X 8MM

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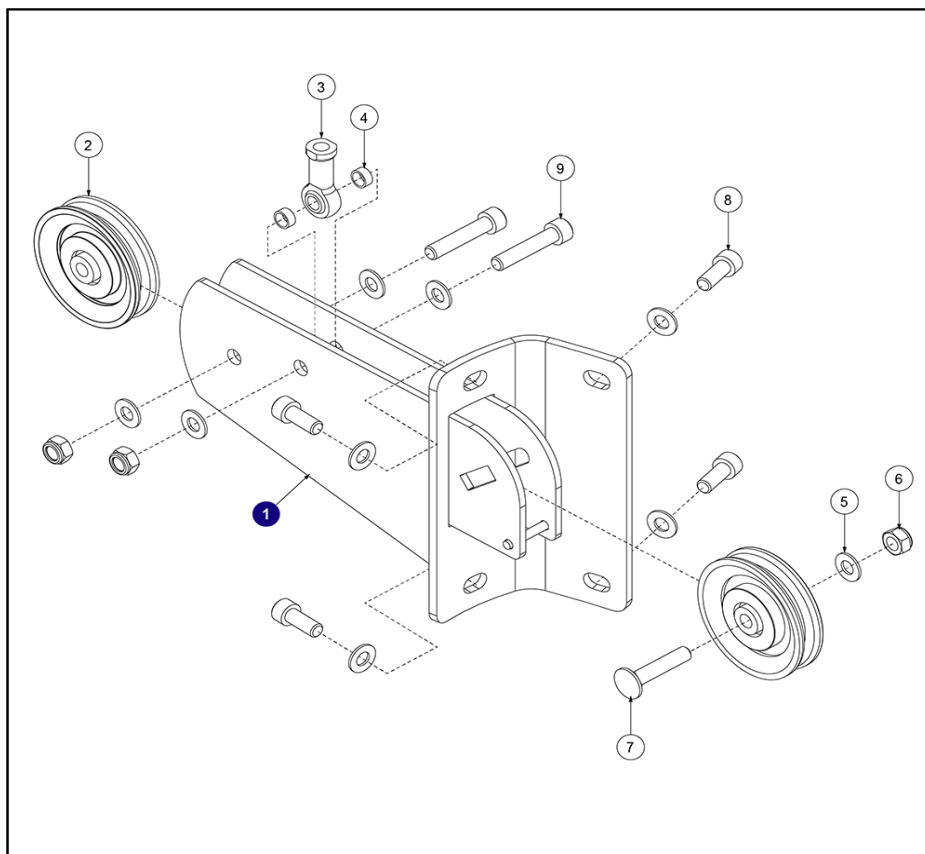
OP-BT Left Cam Assembly



Ref #	Part Number	Qty	Description
1	1015090-0099	1	WELDMENT: CAM MOUNT, LEFT, OP-BT , Custom
2	1015887-0099	1	PLATE: CAM, COUNTERSUNK, OP-BT , Custom
3	1016050-0099	1	PLATE: COVER, CABLE RETAINER , Custom
4	1015818-0001	1	CAM: OP-BT
5	3235601	2	BEARING, 6205 BALL
6	7330017	1	SPACER, INTERNAL X .390
7	7330018	1	SPACER, INTERNAL X 1.195
8	1016027-0001	1	BUMPER: STOP, 6MM THK
9	1015170-0001	1	PLATE, CABLE RETAINER, OP-FLY
10	7335401	3	NUT, M10 X 1.5 SOCKET HEAD
11	3257206	3	M10 X 1.5 30MM FLT HD
12	3114407	2	WASHER, FLAT #10 SAE ST BZ
13	3270602	2	SCREW, #10-32 X .50 TRX PAN ST BZ
14	3236503	2	M4 X 0.7 X 10MM PHL PAN MS ST ZN

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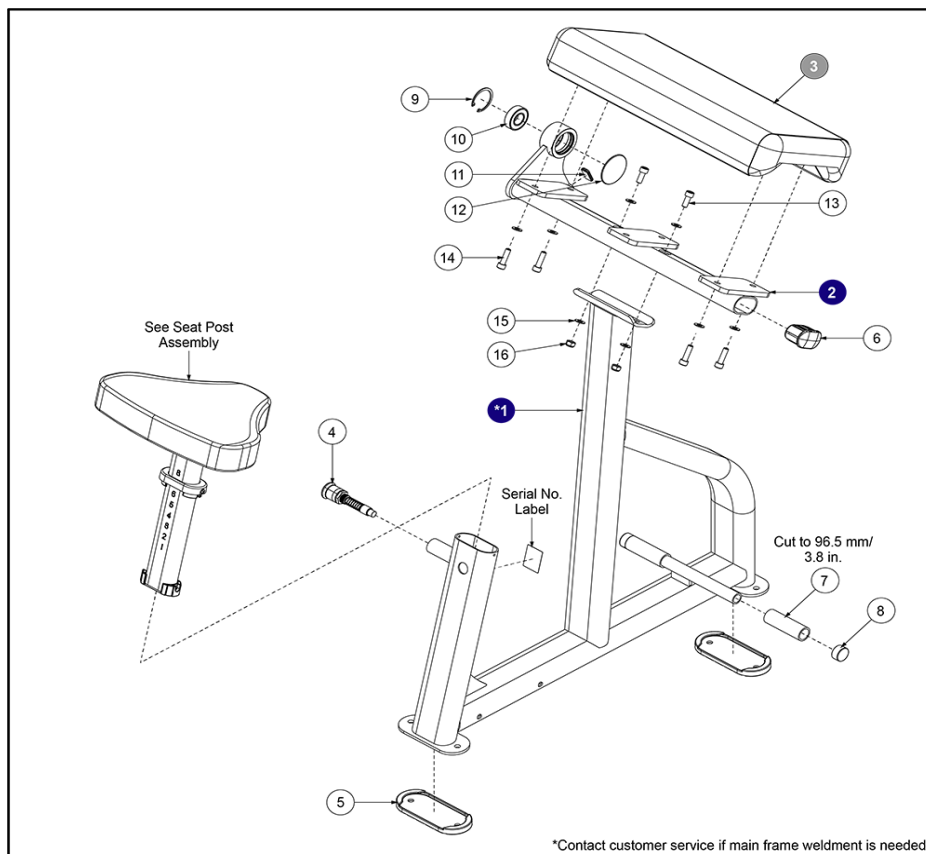
OP-BT Lower Pulley Assembly



Ref #	Part Number	Qty	Description
1	1015097-0099	1	WELDMENT: LOWER PULLEY, OP-BT , Custom
2	3245702	2	PULLEY, 3.5IN OD, 10MM ID
3	3237901	1	ROD END, METRIC FEMALE
4	7489402	2	BSHNG,.500 OD X .402 ID X .235
5	3102514	9	WASHER, FLAT 3/8 IN SAE ST ZN
6	3242002	3	NUT, M10 X 1.5 HEX NYLOCK
7	1011498-0006	1	BOLT: SQR NECK, M10 X 1.5, 50MM
8	LEA3251702	4	SCREW; M10 X1.5 25MM
9	3251707	2	M10 X 1.5 X 50 HXS SOC CS ST ZN

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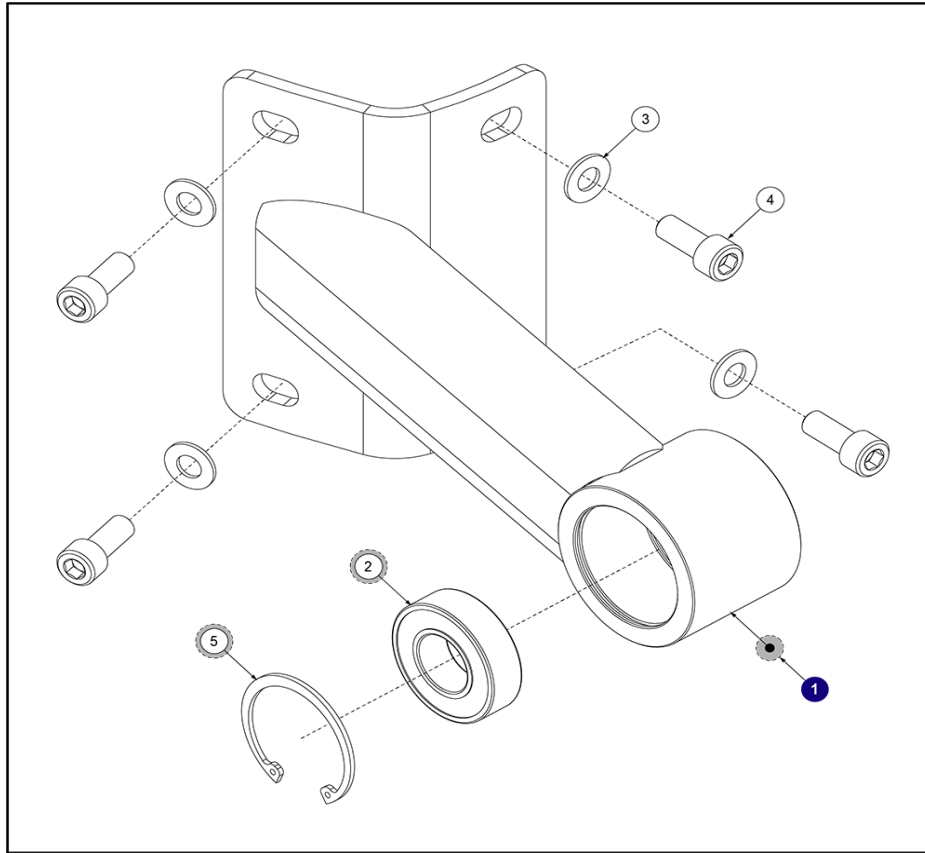
OP-BT Main Frame Assembly



Ref #	Part Number	Qty	Description
1	1016064-0099	1	WELDMENT: MAIN FRAME, OP-BT , Custom
2	1012557-0099	1	WELDMENT: PAD MOUNT, OP, Custom
3	1013372-0199	1	PAD, ELBOW 24 X 11 DBL STITCH- Custom
3	1013372-0099	1	PAD: ELBOW 24 X 11, SNG STITCH- Custom
4	1012642-0001	1	ASSY, OP, SPRING PIN
5	8474502	2	FOOT, OPTIMA -BLK
6	7800502	1	CAP, SML FLOV END -CHR
7	3235806	1	GRIP, 1.25 OD X .125 WALL OPEN END
8	7662901	2	CAP; GRIP 1.25 OD
9	1016334-0001	1	RING: RETAINING, INTERNAL, 55MM GROOVE
10	3235601	1	BEARING, 6205 BALL
11	7570802	1	GUARD, PAINT, 1.25 x .75 x .25, BLK
12	7308702	1	CAP, BEARING HOUSING
13	LEA3251702	2	SCREW; M10 X1.5 25MM
14	3251704	4	M10 X 1.5 X 35 HXS SOC CS ST ZN
15	3102514	8	WASHER, FLAT 3/8 IN SAE ST ZN
16	3242002	2	NUT, M10 X 1.5 HEX NYLOCK

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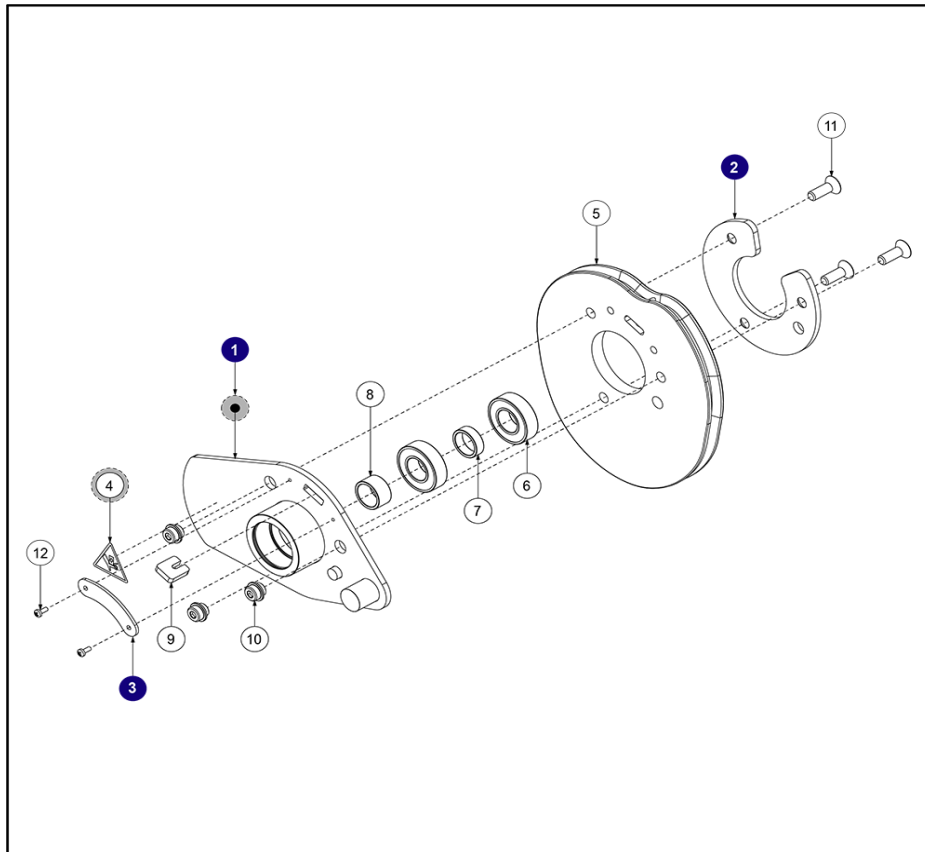
OP-BT Pivot Support Assembly



Ref #	Part Number	Qty	Description
1	1018425-0099	1	ASSEMBLY: PIVOT SUPPORT, OP-BT - Custom
2	3235601	1	BEARING, 6205 BALL
3	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
4	LEA3251702	4	SCREW; M10 X1.5 25MM
5	1016334-0001	1	RING: RETAINING, INTERNAL, 55MM GROOVE

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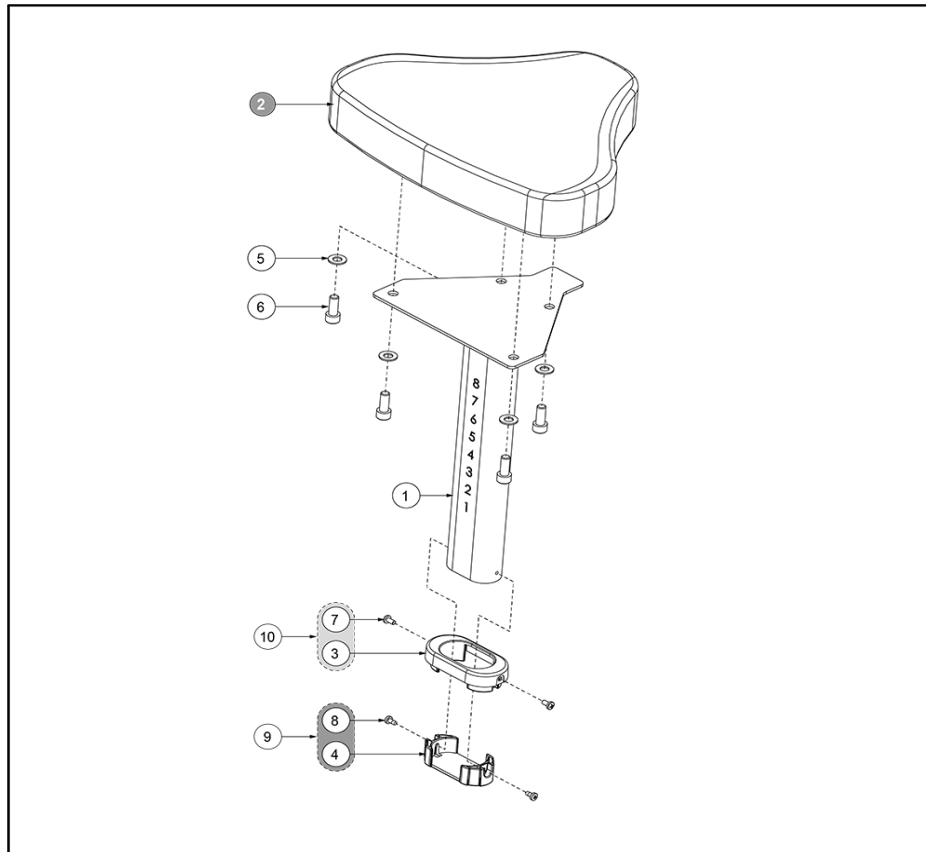
OP-BT Right Cam Assembly



Ref #	Part Number	Qty	Description
1	1017288-0099	1	ASSEMBLY: CAM MOUNT, RIGHT, DECAL, OP-BT , Custom
2	1015887-0099	1	PLATE: CAM, COUNTERSUNK, OP-BT , Custom
3	1016050-0099	1	PLATE: COVER, CABLE RETAINER , Custom
4	8039501	1	LABEL, WARNING TRIANGLE
5	1015818-0001	1	CAM: OP-BT
6	3235601	2	BEARING, 6205 BALL
7	7330017	1	SPACER, INTERNAL X .390
8	7330002	1	SPACER, INTERNAL X .653
9	1015170-0001	1	PLATE, CABLE RETAINER, OP-FLY
10	7335401	3	NUT, M10 X 1.5 SOCKET HEAD
11	3257206	3	M10 X 1.5 30MM FLT HD
12	3236503	2	M4 X 0.7 X 10MM PHL PAN MS ST ZN

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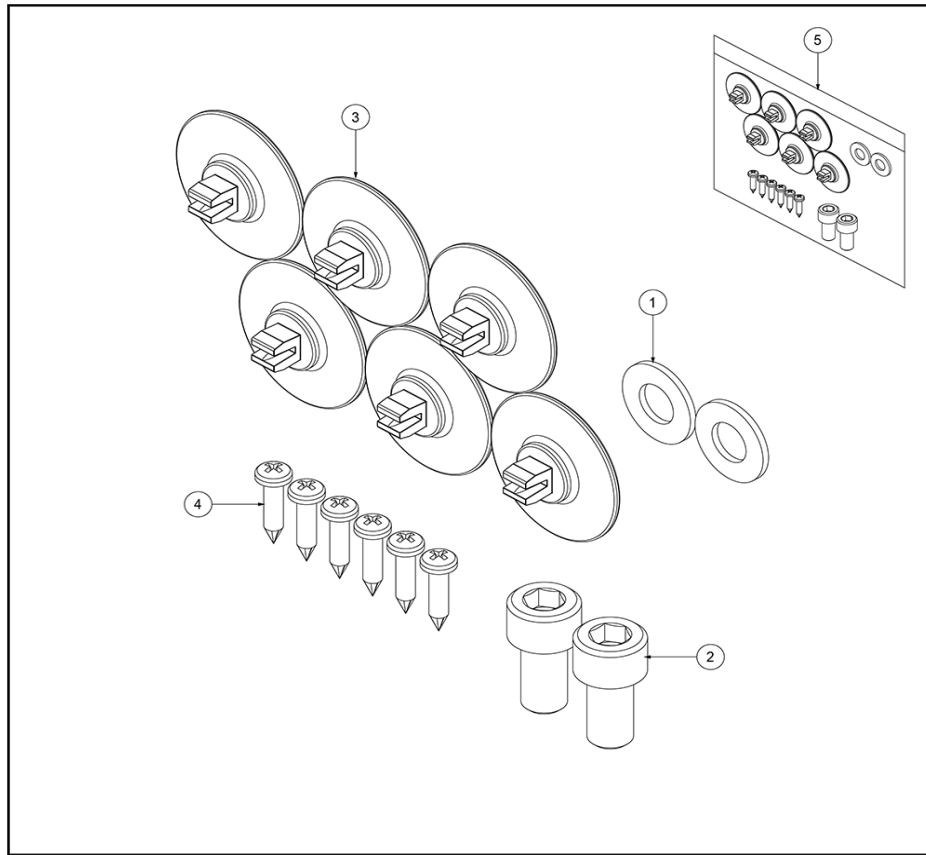
OP-BT Seat Post Assembly



Ref #	Part Number	Qty	Description
1	8580901	1	WLDMT, SEAT POST
2	1013400-0099	1	PAD: SADDLE, FLAT - SINGLE STITCH Custom
2	1013400-0199	1	PAD: SADDLE, FLAT - DOUBLE STITCH Custom
3	8624102	1	BUSHING, SEAT GLIDE EXT.
4	8624202	1	BUSHING, SEAT GLIDE INT, CG
5	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
6	LEA3251702	4	SCREW; M10 X1.5 25MM
7	3239101	2	SCREW,M5 X .8 X 10 PHL PAN TT ST BZ
8	3270601	2	SCREW, #10-32 X 3/8 TRX PAN ST BZ
9	1014564-0001	1	KIT: GLIDE BUSHING, INTERNAL, CG
10	1014563-0001	1	KIT: GLIDE BUSHING, EXTERNAL, CG

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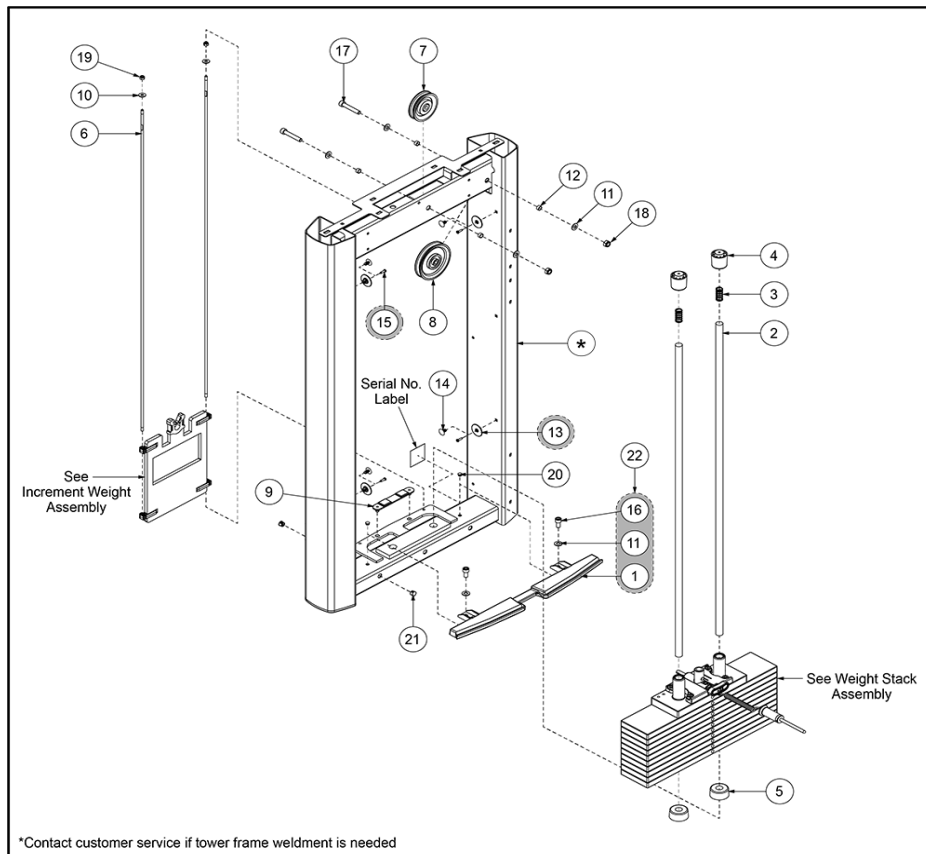
OP-BT Shroud Hardware Pack



Ref #	Part Number	Qty	Description
1	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
2	3251701	2	M10 X 1.5 20 HXS SOC CS ST ZN
3	1012251-0001	6	GROMMET: RETAINER, SHROUD
4	3275801	6	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
5	1012951-0001	1	ASSEMBLY: HARDWARE, KIT, SHROUD, OP

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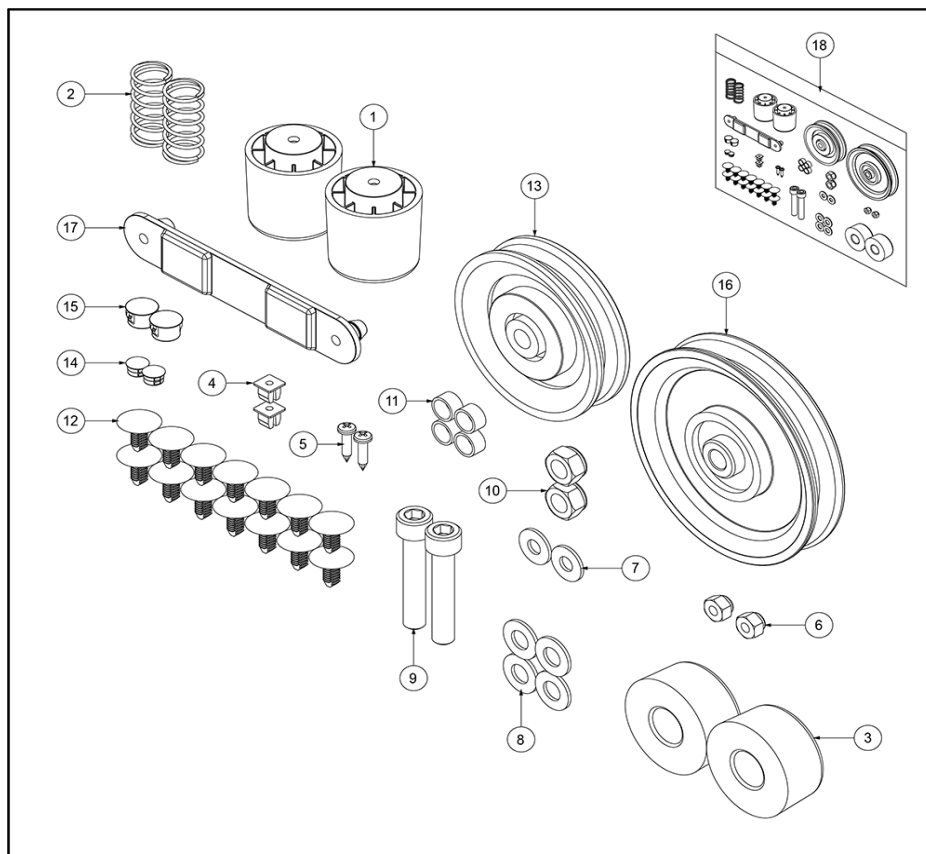
OP-BT Tower Assembly



Ref #	Part Number	Qty	Description
1	1012110-0001	1	CAP: BOTTOM, TWR, OP
2	7328626	2	GUIDE ROD, .75 OD SOLID X 43.43
3	1011496-0001	2	SPRING: 0.72IN OD, 0.596IN ID, 1.50IN LG
4	1011495-0001	2	HOUSING: GUIDE ROD, OP
5	7352101	2	CUSHION, WEIGHT STACK
6	1008192-0004	2	GUIDE ROD: 0.25 OD SOLID, 44.84
7	3245702	1	PULLEY, 3.5IN OD, 10MM ID
8	9319901	1	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
9	1011601-0001	1	BUMPER: INCR. SYSTEM, OP
10	3102506	2	WASHER, FLAT 1/4 ID ZN
11	3102514	6	WASHER, FLAT 3/8 IN SAE ST ZN
12	7489403	4	BSHNG, .500 OD X .402 ID X .272
13	1012251-0001	4	GROMMET: RETAINER, SHROUD
14	1006620-0001	4	RETAINER: PANEL, 9/32 X 1/2 NYL
15	3275801	4	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
16	3251701	2	M10 X 1.5 20 HXS SOC CS ST ZN
17	3251708	2	M10 X 1.5 X 55 HXS SOC CS ST ZN
18	3242002	2	NUT, M10 X 1.5 HEX NYLOCK
19	3102806	2	NUT, NYLOCK 1/4-20
20	1012319-0001	2	PLUG: 8.7MM OD, BLK
21	3237406	2	PLUG, 1/2 IN HOLE
22	1012950-0001	1	KIT: SHROUD, FRONT, OP, SHORT

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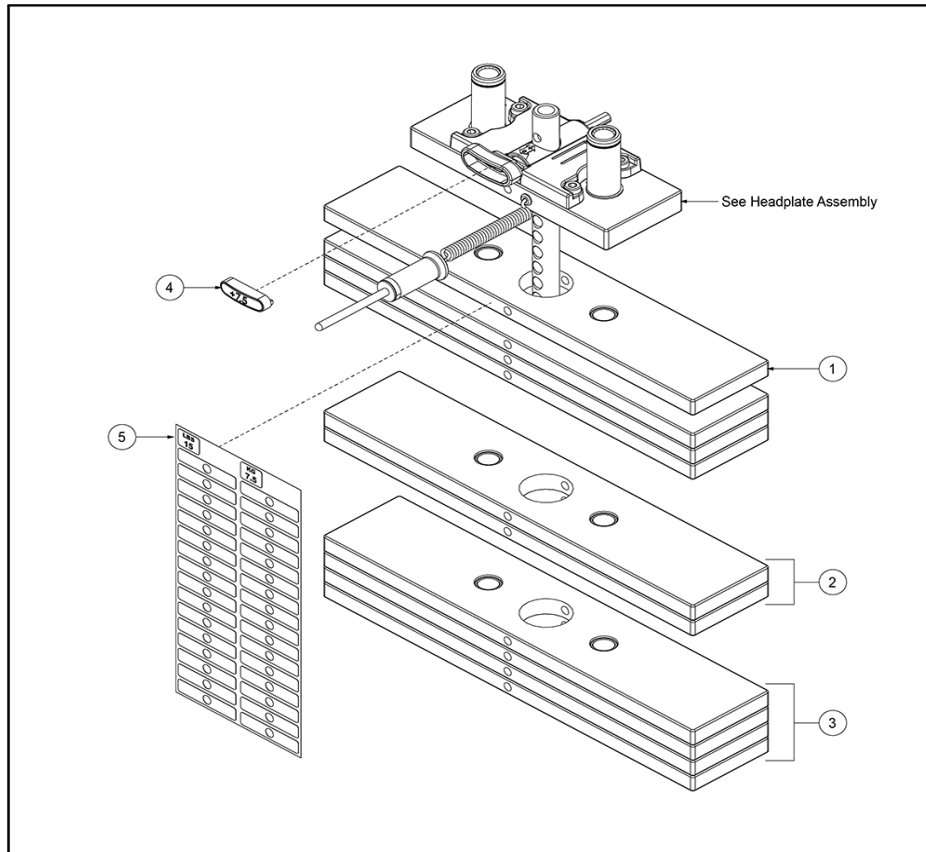
OP-BT Tower Hardware Pack



Ref #	Part Number	Qty	Description
1	1011495-0001	2	HOUSING: GUIDE ROD, OP
2	1011496-0001	2	SPRING: 0.72IN OD, 0.596IN ID, 1.50IN LG
3	7352101	2	CUSHION, WEIGHT STACK
4	0017-00042-1147	2	GROMMET: SCREW, 8 OR 10
5	3275801	2	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
6	3102806	2	NUT, NYLOCK 1/4-20
7	3102506	2	WASHER, FLAT 1/4 ID ZN
8	3102514	4	WASHER, FLAT 3/8 IN SAE ST ZN
9	3251708	2	M10 X 1.5 X 55 HXS SOC CS ST ZN
10	3242002	2	NUT, M10 X 1.5 HEX NYLOCK
11	7489403	4	BSHNG, .500 OD X .402 ID X .272
12	1006620-0001	14	RETAINER: PANEL, 9/32 X 1/2 NYL
13	3245702	1	PULLEY, 3.5IN OD, 10MM ID
14	1012319-0001	2	PLUG: 8.7MM OD, BLK
15	3237406	2	PLUG, 1/2 IN HOLE
16	9319901	1	PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD
17	1011601-0001	1	BUMPER: INCR. SYSTEM, OP
18	1013004-0001	1	ASSEMBLY: HARDWARE, TWR, OP

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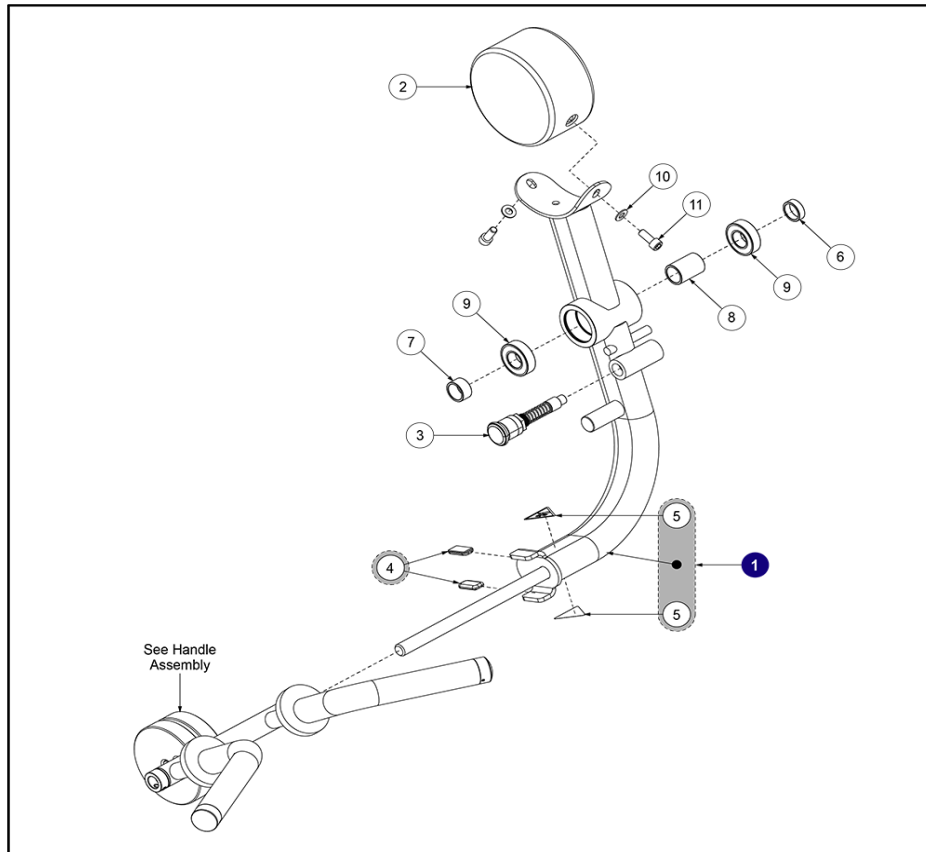
OP-BT Weight Stack Assembly - 10 Plate



Ref #	Part Number	Qty	Description
1	1014560-0001	10	KIT: WEIGHT PLATE, OP, 1 PLATE
2	1014560-0002	5	KIT: WEIGHT PLATE, OP, 2 PLATE
3	1014560-0004	2	KIT: WEIGHT PLATE, OP, 4 PLATE
4	1006750-0001	1	CAP, 7.5 LB INC WEIGHT - LBS
4	1006751-0001	1	CAP: 3.75 KG INC WEIGHT - KG
5	1013156-0001	1	DECAL: WGT STK, 255LB/127.5KG

** Upholstery and Frame Colors are list at the end of the Parts Manual **

OP-BT Work Arm Assembly



Ref #	Part Number	Qty	Description
1	1017215-0099	1	ASSEMBLY: WORKARM, DECAL, OP-BT - Custom
2	7802002	1	COUNTER WEIGHT, LARGE-COATED
3	1012642-0001	1	ASSY, OP, SPRING PIN
4	7570802	2	GUARD, PAINT, 1.25 x .75 x .25, BLK
5	8039501	2	LABEL, WARNING TRIANGLE
6	7330001	1	SPACER, INTERNAL X .403
7	7330002	1	SPACER, INTERNAL X .653
8	7330006	1	SPACER, INTERNAL X 1.765
9	3235601	2	BEARING, 6205 BALL
10	3102514	2	WASHER, FLAT 3/8 IN SAE ST ZN
11	LEA3251702	2	SCREW; M10 X1.5 25MM

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

FRAME COLOR OPTION

SELECT POWDERCOAT COLOR

- ☐ BLACK
- ☐ BLUE
- ☐ CANDY APPLE RED
- ☐ CHARCOAL
- ☐ DIAMOND WHITE CLEAR
- ☐ ELECTRIC BLUE
- ☐ ICE BLUE METALLIC CLEAR
- ☐ MIDNIGHT METALLIC CLEAR
- ☐ MOCHA SAND
- ☐ PLATINUM CLEAR
- ☐ RED
- ☐ TITANIUM CLEAR
- ☐ WHITE
- ☐ YELLOW

UPHOLSTERY COLOR OPTION

SELECT UPHOLSTERY COLOR

- ☐ AMERICAN BEAUTY RED
- ☐ AZURE
- ☐ BLACK
- ☐ BLACK CARBON FIBER
- ☐ BURGUNDY
- ☐ CANDY APPLE RED
- ☐ CHESTNUT
- ☐ CONCORD
- ☐ CRANBERRY
- ☐ DARK WALNUT
- ☐ DOVE GRAY
- ☐ EMERALD
- ☐ GRAPHITE
- ☐ GROTO
- ☐ HUNTER GREEN
- ☐ IMPERIAL BLUE
- ☐ NAVY
- ☐ REGIMENTAL BLUE
- ☐ ROYAL BLUE
- ☐ SLATE
- ☐ SUEDE
- ☐ TERRA COTTA
- ☐ WHEAT

- Items call-outs circled by a dashed circle, , are part of an assembly.
- Items identified with a "●" are not available. Order the assembly if item is needed.
- Items that are not referenced with a bubble number and part number are not available.

UPHOLSTERY 1 2 3

- Items with Gray call-outs require the upholstery color within the order notes.

FRAME COLOR 1 2 3

- Items with Blue call-outs require the powder coat frame color to be within the order notes.

